

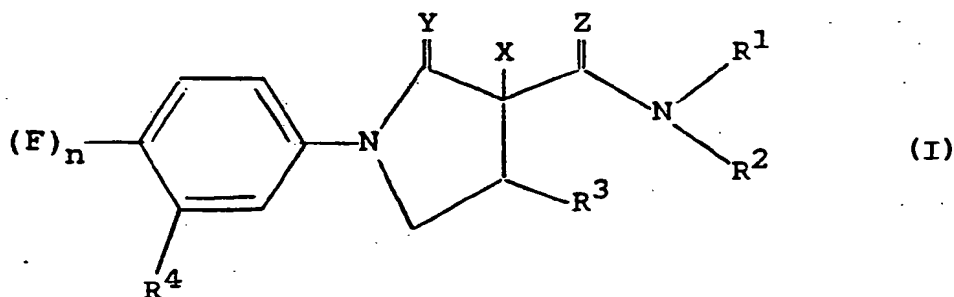
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(54) Title: 1-PHENYL-3-CARBOXYAMIDOPYRROLIDONES AND THEIR USE AS HERBICIDES



(57) Abstract

1-Phenyl-3-carboxyamidopyrrolidones of formula (I), in which R¹ is H, alkyl, alkenyl, alkynyl, cycloalkyl, alkoxy, phenyl, halophenyl, benzyl, halobenzyl, or alkyl substituted with alkoxy, alkylthio, phenyl, hydroxy or cyano; and R² is H or alkyl; or R¹ and R² are combined as alkylene or alkyleneoxyalkylene; R³ is alkyl or alkenyl; R⁴ is H, halogen, CH₃, CF₃, CF₂CHF₂, OCF₂CHF₂, OCHF₃, SCH₃, S(O)CH₃, SO₂CH₃, methoxyiminomethyl, methoxyimino-1-ethyl, benzyloximinomethyl, or benzyloximinomethyl; n is zero or 1; X is H or halogen; Y is O or S; and Z is O or S, are useful as herbicidal agents.

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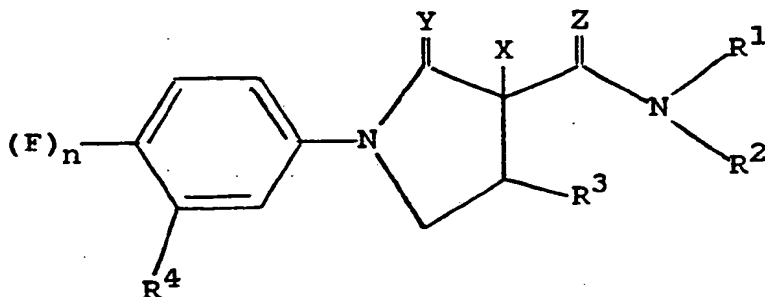
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1-PHENYL-3-CARBOXYAMIDOPYRROLIDONES
AND THEIR USE AS HERBICIDES

BACKGROUND AND SUMMARY OF THE INVENTION

This invention relates to substituted pyrrolidones and to their use in herbicidal formulations. In particular, this invention relates to substituted 1-phenyl-3-carboxy-amido-pyrrolidones of the formula



in which:

R¹ is a member selected from the group consisting of H, C₁-C₆ alkyl, C₂-C₆ alkenyl, C₂-C₆ alkynyl, C₃-C₆ cycloalkyl, C₁-C₆ alkoxy, phenyl, halo-substituted phenyl, benzyl, halo-substituted benzyl, and C₁-C₆ alkyl substituted with one or more members selected from the group consisting of C₁-C₆ alkoxy, C₁-C₆ alkylthio, phenyl, hydroxyl and cyano, and

R² is a member selected from the group consisting of H and C₁-C₆ alkyl, or

R¹ and R² are combined to form a member selected from the group consisting of C₂-C₆ alkylene and C₂-C₆ alkyleneoxyalkylene;

R³ is a member selected from the group consisting of C₁-C₆ alkyl and C₂-C₆ alkenyl;

R⁴ is a member selected from the group consisting of H, halogen, CH₃, CF₃, CF₂CHF₂, OCF₂CHF₂, OCHF₂,

OCF₃, SCH₃, S(O)CH₃, SO₂CH₃, methoxyiminomethyl, methoxyimino-1-ethyl, benzyloxyiminomethyl, and benzyloxyimino-1-ethyl;

n is zero or 1;

X is a member selected from the group consisting of H and halogen;

Y is a member selected from the group consisting of O and S; and

Z is a member selected from the group consisting of O and S.

The compounds of the present invention, as will be seen from the description and test data which follows, have utility as both pre-emergence and post-emergence herbicides, against a wide range of plant species. The preferred method of application is pre-emergence, and certain compounds, notably that in which X is H, R¹ is CH₃, R² is H, R³ is C₂H₅, R⁴ is CF₃, Y is O, Z is O, and n is zero, is particularly useful on sugarcane crops in view of its selectivity.

The terms "herbicide" and "herbicidal" are used herein to denote the inhibitive control or modification of undesired plant growth. Inhibitive control and modification include all deviations from natural development such as, for example, total killing, growth retardation, defoliation, desiccation, regulation, stunting, tillering, stimulation, leaf burn, and dwarfing. The term "herbicidally effective amount" is used to denote any amount which achieves such control or modification when applied to the undesired plants themselves or to the area in which these plants are growing. The term "plants" is intended to include germinant seeds, emerging seedlings and established vegetation, including both roots and above-ground portions.

It will be noted that the generic formula representing the pyrrolidones of the present invention indicates two chiral centers, one at the 3-position and the other at the 4-position of the pyrrolidone ring. Other chiral centers may exist in the various substituent groups, depending on the particular compound. The specific

compounds disclosed herein each represent a mixture of enantiomers at all chiral centers present, unless otherwise indicated. Herbicidal activity for the mixture is an indication of herbicidal activity for each individual enantiomer. In certain cases, however, as is known among those skilled in the art, one enantiomer will have a greater herbicidal activity than the other enantiomer for a given chiral center.

DETAILED DESCRIPTION OF THE INVENTION AND PREFERRED EMBODIMENTS

Within the scope of the above formula, certain embodiments are preferred, as follows.

Preferred R^1 groups (when not combined with R^2) are C_1 - C_6 alkyl, C_2 - C_6 alkenyl, C_2 - C_6 alkynyl, C_3 - C_6 cycloalkyl, and C_1 - C_6 alkyl substituted with C_1 - C_6 alkoxy. Particularly preferred among these are C_1 - C_3 alkyl, allyl, propargyl and cyclopropyl.

R^1 when likewise not combined with R^2 is preferably

H.

In embodiments where R^1 and R^2 are combined, the preferred combined group is either $-(CH_2)_2-O-(CH_2)_2-$, $-(CH_2)_4-$, or $-(CH_2)_5-$.

Preferred R^3 groups are ethyl and vinyl, with ethyl the most preferred.

R^4 is preferably trifluoromethyl.

Of the remaining groups, n is preferably zero; X is preferably H or chloro, most preferably H; and Y and Z are preferably O.

The terms "alkyl," "alkenyl," and "alkynyl," "alkoxy" are used herein to denote both straight-chain and branched-chain groups. Examples of alkyl groups are methyl, ethyl, n-propyl, isopropyl, n-butyl, t-butyl, 2-methyl-n-butyl, and n-hexyl. Examples of alkenyl groups are vinyl, allyl, and 2-butenyl. Examples of alkynyl groups are acetyl, propargyl (2-propynyl), 1-propynyl and 3-butynyl.

Examples of alkoxy groups are methoxy, ethoxy, isopropoxy, and n-butoxy.

The compounds of this invention are prepared by a step-wise sequence of transformations that begins with the preparation of N-alkyl anilines variously substituted on the aromatic ring. These N-alkyl anilines are prepared either by:

(a) the alkylation of the acetanilide with an alkyl halide and strong base such as sodium hydride, followed by hydrolysis, or

(b) the reaction of an aniline with an aliphatic aldehyde in the presence of a water scavenger such as titanium tetrachloride, followed by reduction of the product imine with sodium borohydride.

The N-alkyl anilines are then treated with an alkyl malonyl chloride in a non-polar solvent such as chloroform, methylene chloride, toluene or benzene, in the presence of an organic base such as triethylamine or pyridine, while maintaining the temperature between 5°C and 20°C. The resulting ethyl N-aryl-N-alkylmalonate monoamides are then combined in a polar organic solvent, for example acetonitrile, with equivalent amounts of p-toluenesulfonyl azide and an organic base such as triethylamine to form ethyl N-aryl-N-alkyldiazomalonate monoamides. The dropwise addition of these compounds to a refluxing suspension of rhodium (II) acetate dimer in benzene decomposes the diazo group to nitrogen gas and a carbene species which immediately undergoes intramolecular reaction to form a 3-carboethoxy-4-alkylpyrrolidone ring. Treatment of the latter with a chlorinating agent such as sulfuryl chloride in a non-polar aprotic solvent such as methylene chloride adds a chlorine to the 3-position of the pyrrolidone ring, if desired.

Hydrolysis of the ester group is then achieved with either potassium or sodium hydroxide in water/ethanol mixtures followed by acidification with a mineral acid. The acid is then converted to its acid chloride by conventional procedures, followed by reaction with a large excess of an

amine. Alternatively, the ester may itself be reacted with a large excess of amine. Both are done in a solvent such as tetrahydrofuran (THF) or ethanol. The large excess of amine ensures that the HCl liberated by the reaction is neutral-
5 ized. Neutralization can also be achieved by the use of a second, tertiary amine, such as triethylamine or pyridine.

The following are examples of compounds which have been synthesized by the procedures described above. These
10 examples are offered strictly for purposes of illustration, and are intended neither to limit nor to define the invention in any manner.

EXAMPLE 1

15 This example illustrates the preparation of 1-(3-trifluoromethyl)phenyl-3-(N-methyl)carboxamido-4-ethyl-2-pyrrolidone in which, according to the above formula, R¹ is CH₃, R² is H, R³ is C₂H₅, R₄ is CF₃, n is zero, X is H and Y and Z are both O. This compound is represented in Table I
20 below as Compound No. 3.

The compound was prepared by two routes.

In the first route, the synthesis began with the preparation of m-(N-n-butyl)aminobenzotrifluoride, as follows. A two-liter three-necked round-bottomed flask equipped with a mechanical stirrer, thermometer, and pressure
25 equalizing addition funnel carrying a nitrogen bubbler was charged with 64.46 g (0.40 mol) of m-aminobenzotrifluoride, 101.19 g (1.00 mol) of triethylamine, and 200 mL of dry ether. The solution was stirred and cooled to 3°C by im-
30 mersing the flask in an external ice bath. Freshly distilled butyraldehyde (36.05 g, 0.50 mol) in 200 mL of ether was then added all at once. A solution of titanium tetrachloride in 35 mL of dry benzene was then added dropwise at such a rate that the temperature did not rise above 5°C.
35 When the addition was complete an additional 10 mL of butyraldehyde were added and the mixture filtered through diatomaceous earth to remove the precipitated titanium

dioxide. The ether solvent was then removed *in vacuo* and the resulting yellow oil dissolved in 600 mL of absolute ethanol. The solution was stirred magnetically and 15.13 g (0.40 mol) of sodium borohydride added batchwise in portions of approximately 1 g each at such a rate that the foaming was controlled. One-half hour after the last addition gas chromatography (GC) analysis showed the reaction to be complete.

After removal of the bulk of the ethanol *in vacuo* 250 mL of water was added to the residue and the pH adjusted to 8 with concentrated HCl. The oily aqueous mixture was then extracted with three 100 mL portions of ethyl acetate. The extracts were combined, dried (MgSO₄), and the solvent removed *in vacuo* to give a light yellow oil that was distilled under reduced pressure to yield 54.05 g (62%) of m-(N-n-butyl)aminobenzotrifluoride as a colorless oil; boiling point 62.5-63.5°C at 0.050 mm Hg.

As an alternative route to the same intermediate, N-(3-trifluoromethyl)phenyl-N-butyldichloroacetanilide was formed and converted as follows. A one-liter round-bottomed flask equipped with a mechanical stirrer, heating mantle, pressure equalizing addition funnel, and reflux condenser carrying a nitrogen bubbler was charged with 5.23 g (0.22 mol) of sodium hydride and 100 mL of tetrahydrofuran (THF) freshly distilled from sodium/benzophenone. The suspension was stirred, and a solution of 54.41 g (0.20 mol) of 3-trifluoromethyl-dichloroacetanilide in 100 mL of THF was added dropwise with stirring at such a rate that hydrogen evolution was controlled. When the addition was complete, 27.41 g (0.20 mol) of n-butyl bromide were added all at once and the solution was heated to reflux for 48 hours. The solution was then allowed to cool, and 50 mL of 3% aqueous HCl cautiously added.

The THF was then removed under reduced pressure and the crude N-(3-trifluoromethyl)phenyl-N-butyldichloroacetanilide, weighing 58.15 g was dissolved in 150 mL of absolute ethanol. A solution of 6.8 g of sodium hydroxide in 10 mL

of water was added all at once. The solution was stirred at room temperature for 18 hours at which time the ethanol was removed *in vacuo*. The resulting semi-solid was partitioned between 100 mL of water and 100 mL of ethyl acetate. The layers were separated and the aqueous phase extracted with two 50-mL portions of ethyl acetate. The organic layers were combined, dried (MgSO_4) and the solvent removed under reduced pressure. Vacuum distillation of the residual oil provided 14.50 g (33%) of m-(N-n-butyl)aminobenzotrifluoride as a colorless oil; boiling point 62.5-63.5°C at 0.05 mm Hg.

Conversion to ethyl N-(3-trifluoromethyl)phenyl-N-butylmalonate monoamide then proceeded as follows. To a 300-mL three-necked round-bottomed flask equipped with a magnetic stirrer, thermometer, and pressure equalizing addition funnel carrying a nitrogen bubbler was added 12.92 g (59.5 mmol) of the aminobenzotrifluoride, 100 mL of methylene chloride, and 4.82 g (61.0 mmol) of pyridine. The solution was stirred, cooled to 5°C with an external ice bath, and 9.18 g (61.0 mmol) of ethyl malonyl chloride in 25 mL of methylene chloride added at such a rate that the temperature did not rise above 10°C. When the addition was complete the stirring was continued for one-half hour. The reaction mixture was then washed with two 150-mL portions of 3% aqueous HCl, followed by 100 mL of water, then dried (MgSO_4), and the solvent removed *in vacuo* to give 18.56 g (94%) of the monoamide as a tan-yellow oil.

This was then converted to ethyl N-(3-trifluoromethyl)phenyl-N-butyldiazomalonate monoamide as follows. A 100-mL three-necked round-bottomed flask equipped with a magnetic stirrer, thermometer, and pressure equalizing addition funnel carrying a nitrogen bubbler was charged with 10.00 g (30.2 mmol) of the product of the last step, 40 mL of acetonitrile, and 3.05 g (30.2 mmol) of triethylamine. The solution was stirred and a solution of 5.96 g (30.2 mmol) of p-toluenesulfonylazide added dropwise over 15 minutes. During this time there was a three-degree exotherm (to 27°C). The mixture was then allowed to stir at room temper-

ature and after 36 hours silica gel thin-layer chromatography (TLC) (1:1 ethyl acetate/hexanes) showed the reaction to be complete. The solvent was then removed *in vacuo* and the residual oil dissolved in 50 mL of ether. The solution
5 was sequentially washed with 1.81 g of KOH in 20 mL of water, 0.6 g of KOH in 20 mL of water, and 20 mL of water, then dried (Na_2SO_4) and the solvent removed under reduced pressure to give 9.81 g (91%) of the N-butyldiazomalonate monoamide as a pale yellow oil.

10 To convert this to 1-(3-trifluoromethyl)phenyl-3-carboethoxy-4-ethyl-2-pyrrolidone, a 300-mL three-necked round-bottomed flask equipped with a magnetic stirrer, heating mantle, thermometer, pressure-equalizing addition
15 funnel, and reflux condenser carrying a nitrogen bubbler was charged with 190 mg of rhodium (II) acetate dimer and 150 mL of benzene. The suspension was stirred, heated to reflux, and a solution of 15.18 g (42.5 mmol) of the N-butyldiazomalonate monoamide in 50 mL of benzene was added dropwise over one hour. When the addition was complete the refluxing
20 was continued for an additional hour, during which time the slow evolution of nitrogen ceased. The suspension was then allowed to cool to room temperature and filtered through diatomaceous earth to remove the rhodium catalyst. Removal of the solvent under reduced pressure provided a red oil
25 that was purified by medium pressure liquid chromatography (MPLC) on silica gel using 30% ethyl acetate/hexanes as eluant. The yield was 6.89 g (49%) of the pyrrolidone ester as a very pale yellow oil.

30 The ester was then converted to the acid, 1-(3-trifluoromethyl)phenyl-3-carboxy-4-ethyl-2-pyrrolidone, as follows. To a 250-mL boiling flask equipped with a magnetic stirrer was added 6.08 g (16.7 mmol) of the ester, 100 mL of ethanol, and 0.67 g (16.7 mmol) of NaOH in 5 mL of water. The mixture was stirred at room temperature and after two
35 hours, silica gel TLC (1:1 ethyl acetate/hexanes) showed the reaction to be complete. The bulk of the ethanol was removed *in vacuo* and the residue taken up in 50 mL of water.

The clear solution was washed with two 40-mL portions of ether, acidified with concentrated HCl, and extracted with three 40-mL portions of methylene chloride. The methylene chloride extracts were combined and dried (MgSO₄), and the solvent removed under reduced pressure to yield 4.96 g (88%) of the acid as a very pale yellow foam.

To then convert the acid to the acid chloride, a 100-mL boiling flask equipped with a magnetic stirrer and nitrogen bubbler was charged with 2.21 g (7.3 mmol) of the acid, 48 mL of benzene, and three drops of dimethylformamide (DMF). While the solution was stirred, 1.02 g (8.1 mmol) of oxalyl chloride in 8.5 mL of benzene was added all at once.

After the resulting gas evolution had ceased (approximately one-half hour), the acid chloride was converted to the final product by cooling the solution to 5°C by immersion of the flask in an ice bath. A stream of gaseous methylamine was then introduced below the surface of the liquid for five minutes. After stirring for an additional thirty minutes, the mixture was poured into 100 mL of water and the layers separated.

The organic layer was washed with two 50-mL portions of water, dried (MgSO₄), and the solvent removed under reduced pressure to give a white solid. Recrystallization from benzene yielded 1.10 g (48% yield) of the product in the form of small colorless prisms, with melting point 157-160°C. The structure of the product was confirmed as that of 1-(3-trifluoromethyl)phenyl-3-(N-methyl)carboxamido-4-ethyl-2-pyrrolidone by infrared spectroscopy (IR), mass spectrometry (MS) and nuclear magnetic resonance (NMR).

The second route to the same compound began with the ester 1-(3-trifluoromethyl)phenyl-3-carboethoxy-4-ethyl-2-pyrrolidone prepared above as one of the intermediates in the first route.

To convert this ester to the product, 21.11 g (64.1 mmol) of the ester was combined with 250 mL of THF in a 500-mL boiling flask equipped with a magnetic stirrer and nitrogen bubbler. The solution was stirred and saturated with a

stream of anhydrous methylamine. After 24 hours, the solution was cooled by immersing the flask in an ice bath. The solution was then resaturated with methylamine. After an additional 24 hours, the solvent was removed in vacuo and the residual solid recrystallized from benzene-cyclohexane to yield 14.66 g (73%) of the product, identical in all respects to that prepared by the first route.

EXAMPLE 2

This example illustrates the preparation of 1-(3-trifluoromethyl)phenyl-3-(N-methyl)carboxamido-4-vinyl-2-pyrrolidone in which, according to the above formula, R^1 is CH_3 , R^2 is H, R^3 is $-CH=CH_2$, R_4 is CF_3 , n is zero, X is H and Y and Z are both O. This compound is represented in Table I below as Compound No. 29.

A 250-mL three-necked round-bottomed flask equipped with a magnetic stirrer, thermometer, and pressure equalizing addition funnel carrying a nitrogen bubbler was charged with 5.00 g (23.2 mmol) of N-crotyl-3-aminobenzotrifluoride, 1.98 g (25.0 mmol) of pyridine, and 100 mL of methylene chloride. The solution was stirred and cooled to 5°C by immersion in an ice bath. A solution of 3.76 g (25.0 mmol) of ethyl malonyl chloride in 25 mL of methylene chloride was added dropwise at such a rate that the temperature did not rise above 15°C. When the addition was complete, the stirring was continued overnight at room temperature. The resulting suspension was then poured into 100 mL of 3% aqueous HCl, and the layers separated. The organic phase was washed with an additional 100 mL of 3% HCl, then dried ($MgSO_4$), and the solvent removed under reduced pressure, to yield 7.71 g (101%) of ethyl N-crotyl-N-(3-trifluoromethyl)phenyl-malonate monoamide as a yellow-orange oil.

The latter was then converted to 1-(3-trifluoromethyl)phenyl-3-carboethoxy-4-vinyl-2-pyrrolidone as follows. A 100-mL three-necked round-bottomed flask equipped with a thermometer, heating mantle, magnetic stirrer and reflux condenser carrying a nitrogen bubbler was charged with 29 mL

of glacial acetic acid and 5.53 g (22.6 mmol) of manganese diacetate tetrahydrate. The resulting suspension was stirred and heated to 90°C, and 0.85 g (5.4 mmol) of potassium permanganate was added in one portion, causing the temperature to rise to 10°C. After the temperature had returned to 90°C, 9.0 mL (9.73 g, 95.8 mmol) of acetic anhydride was added, and the temperature was allowed to fall to 62°C. The product of the last paragraph (4.63 g, 14.1 mmol) was then added in one portion, followed quickly by 12.87 g (0.157 mol) of sodium acetate. The temperature of the reaction mixture rose to 76°C, and was then allowed to fall, then maintained at 62°C for 2.5 hours. The mixture was then poured into 125 mL of water, and the resulting oily mixture extracted with three 25-mL portions of toluene. The extracts were combined, washed with 75 mL of water, dried (MgSO₄), and the solvent removed under reduced pressure to yield a brownish-orange oil. Purification by medium pressure liquid chromatography (MPLC) on silica gel with 20% ethyl acetate/hexanes yielded 1.14 g (25%) of product as a pale pink oil.

To convert the latter to the 1-(3-trifluoromethyl)-phenyl-3-(N-methyl)carboxamido-4-vinyl-2-pyrrolidone, a 100-mL boiling flask equipped with a magnetic stirrer and nitrogen bubbler was charged with 0.44 g (1.34 mmol) of the ester and 100 mL of THF. The flask was immersed in an ice bath and the solution saturated with a stream of anhydrous methylamine gas. The mixture was then allowed to stir for four days at room temperature and the solvent removed under reduced pressure. Recrystallization of the residual solid from ethyl acetate/cyclohexane yielded 0.30 g (71%) as small colorless prisms. The structure was identified as that of 1-(3-trifluoromethyl)phenyl-3-(N-methyl)carboxamido-4-vinyl-2-pyrrolidone by IR, MS and NMR.

EXAMPLE 3

This example illustrates the preparation of 1-(3-trifluoromethyl)phenyl-3-(N-allyl)carboxamido-4-ethyl-2-

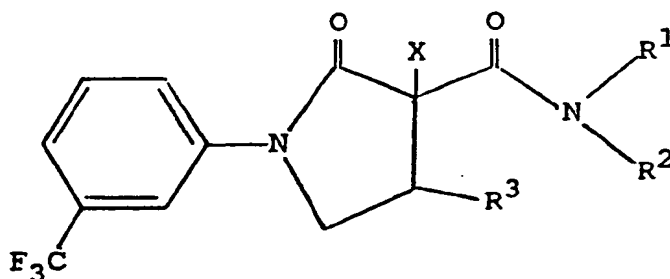
pyrrolidone in which, according to the above formula, R^1 is $-\text{CH}_2-\text{CH}=\text{CH}_2$, R^2 is H, R^3 is C_2H_5 , R_4 is $3-\text{CF}_3$, R_5 is H, X is H and Y and Z are both O. This compound is represented in Table I below as Compound No. 7.

5 The synthesis of this compound began with the acid chloride, 1-(3-trifluoromethyl)phenyl-3-chlorocarbonyl-4-ethyl-2-pyrrolidone, as the starting material, prepared as described in Example 1, where it was an intermediate to the final product.

10 A 100-mL three-necked round-bottomed flask equipped with a thermometer, magnetic stirrer, and pressure equalizing addition funnel carrying a nitrogen bubbler was charged with 2.97 g (9.3 mmol) of the acid chloride, and immersed in an ice bath where the compound was stirred and cooled to
15 5°C. A solution of 0.53 g (10.2 mmol) of allyl amine and 1.88 g (18.6 mmol) of triethylamine in 10 mL of benzene was then added dropwise at such a rate that the temperature did not rise above 15°C. After the addition was complete, the stirring was continued for one-half hour. The resulting
20 suspension was then washed with two 50-mL portions of aqueous HCl, one 50-mL portion of water, and one 50-mL portion of brine, then dried (MgSO_4), and the solvent removed under reduced pressure to yield a thick yellow syrup. The product was purified by MPLC on silica gel with 30% ethyl
25 acetate/hexanes as eluant to yield 1.58 g (50%) of product, as a thick yellow oil that solidified upon standing, with melting point 84.0-89.0°C. The structure was confirmed as that of 1-(3-trifluoromethyl)phenyl-3-(N-allyl)carboxamido-4-ethyl-2-pyrrolidone by IR, MS and NMR.

30 These and further compounds prepared by similar procedures are listed in Table I below, together with physical data in the form of refractive indices or melting points where such measurements were possible, and physical descriptions where they were not.
35

13

TABLE I
COMPOUNDS

No.	X	R ¹	R ²	R ³	n _D ³⁰ or m.p. °C
1	H	H	H	CH ₃	thick syrup
2	H	H	H	C ₂ H ₅	thick syrup
3	H	CH ₃	H	C ₂ H ₅	157-160
4	H	i-C ₃ H ₇	H	C ₂ H ₅	115-116
5	Cl	CH ₃	H	C ₂ H ₅	120-127
6	H	CH ₃	CH ₃	C ₂ H ₅	thick syrup
7	H	CH ₂ -CH=CH ₂	H	C ₂ H ₅	84-89
8	H	n-C ₄ H ₉	H	C ₂ H ₅	thick syrup
9	H	n-C ₄ H ₉	n-C ₄ H ₉	C ₂ H ₅	thick syrup
10	H	C ₂ H ₅	H	C ₂ H ₅	118-121
11	H	n-C ₃ H ₇	H	C ₂ H ₅	81-85
12	H	i-C ₄ H ₉	H	C ₂ H ₅	68-72
13	H	2-Cl-benzyl	H	C ₂ H ₅	88-92
14	H	cyclopropyl	H	C ₂ H ₅	87-97
15	H	-CH ₂ CH ₂ OCH ₃	H	C ₂ H ₅	82-85
16	H	cyclopentyl	H	C ₂ H ₅	111-113
17	H	OCH ₃	H	C ₂ H ₅	137-142
18	H	OCH ₃	CH ₃	C ₂ H ₅	1.4989
19	H	cyclobutyl	H	C ₂ H ₅	thick syrup

TABLE 1 (continued)

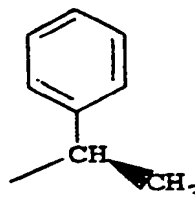
No.	X	R ¹	R ²	R ³	n _D ³⁰ or m.p. °C
20	H	$\begin{array}{c} -\text{CH}-\text{CH}_2\text{OCH}_3 \\ \\ \text{CH}_3 \end{array}$	H	C ₂ H ₅	58-65
21	H	-CH ₂ CH(OCH ₃) ₂	H	C ₂ H ₅	waxy solid
22	H	OC ₂ H ₅	H	C ₂ H ₅	99-102
23	H	CHC≡CH	H	C ₂ H ₅	123-130
24	H	4-F-phenyl	H	C ₂ H ₅	thick syrup
25	H	-CH ₂ -CH=CHCl	H	C ₂ H ₅	81-88
26	H	{ -CH ₂ -CH ₂ -O-CH ₂ -CH ₂ - }		C ₂ H ₅	thick syrup
27	H	$\begin{array}{c} -\text{CH}-\text{CH}_2\text{CH}_3 \\ \\ \text{CH}_3 \end{array}$	H	C ₂ H ₅	waxy solid
28	H	$\begin{array}{c} -\text{CH}-n-\text{C}_3\text{H}_7 \\ \\ \text{CH}_3 \end{array}$	H	C ₂ H ₅	waxy solid
29	H	CH ₃	H	-CH=CH ₂	143-146
30	H	-CH ₂ CH ₂ OH	H	C ₂ H ₅	waxy solid
31	H	-CH ₂ CH ₂ SCH ₃	H	C ₂ H ₅	thick syrup
32	H	-CH ₂ CH ₂ CH ₂ OCH ₃	H	C ₂ H ₅	60-66
33	H	-CH ₂ CH ₂ CH ₂ SCH ₃	H	C ₂ H ₅	43-50
34	H	{ -CH ₂ -CH ₂ -CH ₂ -CH ₂ - }		C ₂ H ₅	1.5033
35	H	{ -CH ₂ -CH ₂ -CH ₂ -CH ₂ -CH ₂ - }		C ₂ H ₅	1.5140
36	H	$\begin{array}{c} -\text{CH}-\text{C}_6\text{H}_5^{(1)} \\ \\ \text{CH}_3 \end{array}$	H	C ₂ H ₅	134-137
37	H	$\begin{array}{c} -\text{CH}_2-\text{CH}-\text{CH}_3^{(2)} \\ \\ \text{OH} \end{array}$	H	C ₂ H ₅	thick syrup
38	H	$\begin{array}{c} -\text{CH}_2-\text{CH}-\text{CH}_3^{(3)} \\ \\ \text{OH} \end{array}$	H	C ₂ H ₅	thick syrup
39	H	-CH ₂ CN	H	C ₂ H ₅	127-133

TABLE 1 (continued)

No.	X	R ¹	R ²	R ³	n_D^{30} or m.p. °C
40	H	$\begin{array}{c} -CH_2-CH-CH_3 \\ \\ OH \end{array}$	H	C ₂ H ₅	89-94
(5) 41	H	$\begin{array}{c} -CH-C_6H_5 \\ \\ CH_3 \end{array}$	H	C ₂ H ₅	thick syrup

NOTE: The optically active compounds in the above table are as follows:

- (1) R¹ is as follows:



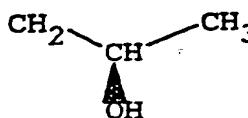
Optical rotation
of compound:

$$[\alpha]_D^{22.3} = -25.8^\circ$$

(CH₂Cl₂, c = 16.6)

- (2) The compound shown is a racemic mixture.

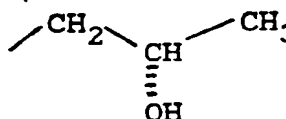
- (3) R¹ is as follows:



$$[\alpha]_D^{22.5} = -24.3^\circ$$

(CH₂Cl₂, c = 28.8)

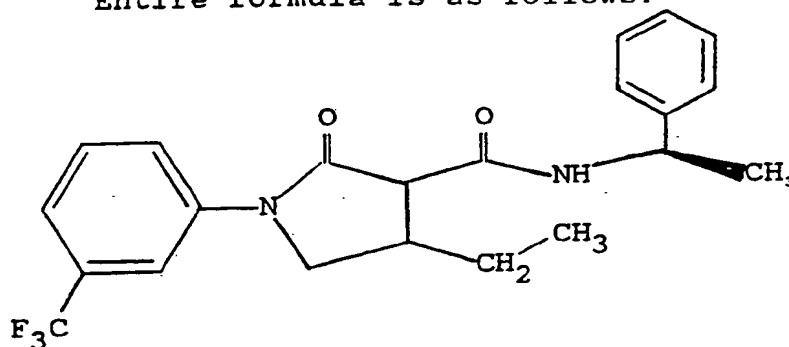
- (4) R¹ is as follows:



$$[\alpha]_D^{20.8} = +67.3^\circ$$

(CH₂Cl₂, c = 8.8)

- (5) Entire formula is as follows:



$$[\alpha]_D^{22.3} = +53.8^\circ$$

(CH₂Cl₂, c = 24.0)

The compounds listed in the foregoing table were tested for herbicidal activity by various methods and at various rates of application. The results of some of these tests are given below. As one skilled in the art is aware, the results obtained in herbicidal screening tests are affected by a number of factors that are not readily controllable. Environmental conditions such as amount of sunlight and water, soil type, soil pH, temperature and humidity, are examples of such factors. The depth of planting and the application rate of the herbicide, as well as the nature of crops being tested, can also affect the test results. Results will also vary from crop to crop and within the crop varieties.

The test procedures used are as follows:

Pre-Emergence Herbicidal Evaluation at 4 lb/acre

Planting flats were filled with sandy loam soil containing a fungicide and fertilizer. The soil was leveled and rows of grassy weeds, broadleaf weeds and yellow nutsedge (*Cyperus esculentus*), were planted thickly enough so that several seedlings emerged per inch of row. The grassy weeds were yellow foxtail (*Setaria viridis*), watergrass (*Echinochloa crusgalli*) and wild oat (*Avena fatua*). Broadleaf weeds utilized were annual morningglory (*Ipomoea purpurea*), velvetleaf (*Abutilon theophrasti*), wild mustard (*Brassica kaber*), and curly dock (*Rumex crispus*).

Solutions of the test compounds were made by weighing out 333 mg of the test compound into a 60-mL wide-mouth bottle, then dissolving the compound in 25 mL of acetone containing 1% Tween® 20 (polyoxyethylene sorbitan monolaurate emulsifier). Additional solvents, not exceeding 5 mL, were used if needed to dissolve the compound. A 20.5-mL aliquot was then taken from the solution and diluted with 25 mL of an acetone:water mixture (19:1) containing 1% Tween® 20. This was used as the spray solution.

One day after planting, the flats were sprayed with the spray solution at a rate of 80 gallons of solution per

acre with the compound being applied at a rate of 4 pounds per acre (4.48 kg/hectare).

The flats were then returned to the greenhouse and watered daily by sprinkling. The degree of weed control was estimated and recorded 3 weeks after treatment, as percentage control compared to the growth of the same species in an untreated check flat of the same age.

The percent control is the total injury to the plants due to all factors, including inhibited germination, killing of the plant tissue after emergence, stunting, malformation, chlorosis, and other types of injury. The control ratings vary from 0 to 100 percent, where 0 represents no effect with growth equal to the untreated control, and 100 represents complete kill; a dash indicates that no test was performed at that level of application.

Post-Emergence Herbicidal Evaluation at 4 lb/acre

The soil was prepared and seeded with the same varieties used in the pre-emergence test. The flats were placed in the greenhouse at 70-85°F (21-29°C) and watered by sprinkling. Twelve to fourteen days after planting, the flats were sprayed at a rate of 80 gallons of solution per acre. Each compound was applied at the rate of 4 pounds/acre (4.48 kg/hectare), using a spray solution prepared as in the pre-emergence test.

The flats were returned to the greenhouse after spraying and watered daily without wetting the foliage. Three weeks after treatment the degree of weed control was estimated and recorded as percentage control compared to the growth of the same species in an untreated check flat of the same age. The percent control ratings were assigned on the same basis as for the pre-emergence evaluation.

The following table lists the results of these tests, in terms of averages for the grasses and broadleaf weeds, with yellow nutsedge listed separately, in both pre- and post-emergence evaluations.

TABLE II
HERBICIDE TEST RESULTS --
PERCENT CONTROL AT 4 LB/ACRE

Abbreviations: YNS: Yellow Nutsedge
AVG: Grasses averaged
AVB: Broadleaf weeds averaged

Compound No.	Pre-Emergence			Post-Emergence		
	YNS	AVG	AVB	YNS	AVG	AVB
1	0	12	8	0	17	41
2	75	77	79	0	38	44
3	--	--	--	--	--	--
4	--	--	--	--	--	--
5	75	97	100	80	73	60
6	10	93	100	0	50	77
7	80	93	100	0	50	77
8	80	93	97	80	60	70
9	0	37	67	0	0	47
10	80	93	100	80	70	80
11	80	93	100	80	70	80
12	80	93	100	30	73	70
13	0	10	30	0	5	73
14	80	98	100	80	80	80
15	80	100	100	80	88	92
16	30	90	100	0	50	57
17	80	100	100	80	88	85
18	0	63	70	0	57	70
19	80	100	100	80	98	90
20	70	100	100	0	55	77
21	70	87	93	60	88	80
22	20	73	80	0	37	43
23	80	100	100	80	87	87

TABLE II (continued)

<u>Compound No.</u>	<u>Pre-Emergence</u>			<u>Post-Emergence</u>		
	<u>YNS</u>	<u>AVG</u>	<u>AVB</u>	<u>YNS</u>	<u>AVG</u>	<u>AVB</u>
24	30	83	93	80	83	80
25	80	100	100	80	90	100
26	80	93	100	80	95	100
27	80	100	100	70	93	93
28	0	93	93	30	60	87
29	80	100	100	80	100	93
30	80	98	100	80	95	87
31	60	100	100	30	97	87
32	80	95	100	80	83	87
33	10	93	87	30	70	87
34	0	33	27	0	3	57
35	0	37	33	0	37	63
36	0	40	68	0	0	33
37	80	97	100	80	97	93
38	80	100	100	80	100	90
39	80	97	100	80	100	97
40	80	100	100	85	100	100
41	0	83	80	0	0	27

Herbicidal and Crop Injury Tests at 0.25-2.0 lb/acre

Pre-emergence and post-emergence tests were performed at application rates of 0.25, 0.50, 1.00, and 2.00 lb/acre (0.28, 0.56, 1.12, and 2.24 kg/hectare), based on the active ingredient, for a number of the compounds listed in Table I. This round of testing extended to both weed and crop species, and followed the same general procedure as the 4 lb/acre tests, except for the plant species used. The species were as follows:

Grass weeds: yellow foxtail *Setaria viridis*
 annual ryegrass *Lolium multiflorum*
 watergrass *Echinochloa crusgalli*
 shattercane *Sorghum bicolor*
 wild oat *Avena fatua*
 broadleaf *Brachiaria platyphylla*
 signalgrass

Broadleaf weeds: annual morningglory *Ipomoea purpurea*
 cocklebur *Xanthium pensylvanicum*
 sesbania *Sesbania exasperata*
 velvetleaf *Abutilon theophrasti*
 sicklepod *Cassia obtusifolia*
 Other: yellow nutsedge *Cyperus esculentus*
 Crops: cotton *Gossypium herbaceum*
 soybean *Glycine max*
 corn *Zea mays*
 milo *Sorghum vulgare*
 wheat *Triticum aestivum*
 rice *Oryza sativa*
 sugarbeet *Beta vulgaris*

The results of these tests are listed in Table III, in which the indicia used are the same as those in Table II.

TABLE III
HERBICIDE AND CROP INJURY TEST RESULTS
PERCENT CONTROL AT 2 LB/ACRE AND LESS

Rate	Crops*							Weeds		
	(1)	(2)	(3)	(4)	(5)	(6)	(7)	YNS	AVG	AVB
<u>Compound No. 3 -- Pre-Emergence:</u>										
0.25	100	100	100	100	100	100	100	100	100	99
0.50	100	100	100	100	100	100	100	100	100	100
1.00	100	100	100	100	100	100	100	100	100	100
2.00	100	100	100	100	100	100	100	100	100	100
<u>Compound No. 3 -- Post-Emergence:</u>										
1.00	100	100	100	100	80	80	100	80	98	91
2.00	100	100	100	90	90	90	100	95	98	95
<u>Compound No. 4 -- Pre-Emergence:</u>										
0.25	30	100	60	100	100	75	100	40	86	85
0.50	10	100	60	70	35	25	100	0	69	66
1.00	50	100	80	100	100	100	100	100	100	86
<u>Compound No. 4 -- Post-Emergence:</u>										
0.50	10	50	10	0	0	0	30	0	38	76
1.00	70	100	70	35	25	50	100	35	98	95

* Crops:

- (1) Cotton
- (2) Soybean
- (3) Corn
- (4) Milo
- (5) Wheat
- (6) Rice
- (7) Sugarbeet

The compounds of the present invention are useful as herbicides and can be applied in a variety of ways known to those skilled in the art, at various concentrations. In practice, the compounds are applied as formulations containing the various adjuvants and carriers known to or used in the industry for facilitating dispersion. The choice of formulation and mode of application for any given compound may affect its activity, and selection will be made accordingly. The compounds of the invention may thus be formulated as granules, as wettable powders, as emulsifiable concentrates, as powders or dusts, as flowables, as solutions, suspensions or emulsions, or in controlled-release forms such as microcapsules. These formulations may contain as little as about 0.5% to as much as about 95% or more by weight of active ingredient. The optimum amount for any given compound will depend upon the nature of the seeds or plants to be controlled. The rate of application will generally vary from about 0.01 to about 10 pounds per acre, preferably from about 0.02 to about 4 pounds per acre.

Wettable powders are finely divided particles which disperse readily in water or other liquid carriers. The particles contain the active ingredient retained in a solid matrix. Typical solid matrices include fuller's earth, kaolin clays, silicas and other readily wet organic or inorganic solids. Wettable powders normally contain about 5% to about 95% of the active ingredient plus a small amount of wetting, dispersing, or emulsifying agent.

Emulsifiable concentrates are homogeneous liquid compositions dispersible in water or other liquid, and may consist entirely of the active compound with a liquid or solid emulsifying agent, or may also contain a liquid carrier, such as xylene, heavy aromatic naphthas, isophorone and other non-volatile organic solvents. In use, these concentrates are dispersed in water or other liquid and normally applied as a spray to the area to be treated. The amount of active ingredient may range from about 0.5% to about 95% of the concentrate.

Granular formulations include both extrudates and relatively coarse particles, and are usually applied without dilution to the area in which suppression of vegetation is desired. Typical carriers for granular formulations include sand, fuller's earth, attapulgite clay, bentonite clays, montmorillonite clay, vermiculite, perlite and other organic or inorganic materials which absorb or which can be coated with the active compound. Granular formulations normally contain about 5% to about 25% active ingredients which may include surface-active agents such as heavy aromatic naphthas, kerosene or other petroleum fractions, or vegetable oils; and/or stickers such as dextrans, glue or synthetic resins.

Dusts are free-flowing admixtures of the active ingredient with finely divided solids such as talc, clays, flours and other organic and inorganic solids which act as dispersants and carriers.

Microcapsules are typically droplets or granules of the active material enclosed in an inert porous shell which allows escape of the enclosed material to the surroundings at controlled rates. Encapsulated droplets are typically about 1 to 50 microns in diameter. The enclosed liquid typically constitutes about 50 to 95% of the weight of the capsule, and may include solvent in addition to the active compound. Encapsulated granules are generally porous granules with porous membranes sealing the granule pore openings, retaining the active species in liquid form inside the granule pores. Granules typically range from 1 millimeter to 1 centimeter, preferably 1 to 2 millimeters in diameter. Granules are formed by extrusion, agglomeration or prilling, or are naturally occurring. Examples of such materials are vermiculite, sintered clay, kaolin, attapulgite clay, sawdust and granular carbon. Shell or membrane materials include natural and synthetic rubbers, cellulosic materials, styrene-butadiene copolymers, polyacrylonitriles, polyacrylates, polyesters, polyamides, polyureas, polyurethanes and starch xanthates.

Other useful formulations for herbicidal applications include simple solutions of the active ingredient in a solvent in which it is completely soluble at the desired concentration, such as acetone, alkylated
5 napthalenes, xylene and other organic solvents. Pressurized sprays, wherein the active ingredient is dispersed in finely-divided form as a result of vaporization of a low boiling dispersant solvent carrier, such as the Freons, may also be used.

10 Many of these formulations include wetting, dispersing or emulsifying agents. Examples are alkyl and alkylaryl sulfonates and sulfates and their salts; polyhydric alcohols; polyethoxylated alcohols; esters and fatty amines. These agents when used normally comprise from
15 0.1% to 15% by weight of the formulation.

The compounds of the present invention are also useful when combined with other herbicides and/or defoliants, dessicants, growth inhibitors, and the like. These other materials can comprise from about 5% to about
20 95% of the active ingredients in the formulations. These combinations frequently provide a higher level of effectiveness in controlling weeds and often provide results unattainable with separate formulations of the individual herbicides.

25 Examples of other herbicides, defoliants, dessicants and plant growth inhibitors with which the compounds of this invention can be combined are:

chlorophenoxy herbicides such as 2,4-D, 2,4,5-T, MCPA, MCPB, 2,4-DB, 2,4-DEB, 4-CPA, 2,4,5-TB, and silvex;

30 carbamate herbicides such as propham, chlorpropham, swep, and barban;

thiocarbamate and dithiocarbamate herbicides such as CDEC, metham-sodium, EPTC, diallate, PEBC, and vernolate;

35 substituted urea herbicides such as norea, dichloral urea, chloroxuron, cycluron, fenuron, monuron, monuron TCA, diuron, linuron, monolinuron neburon, buturon and trimeturon;

symmetrical triazine herbicides such as simazine, chlorazine, desmetryne, norazine, ipazine, prometryn, atrazine, trietazine, simetone, prometone, propazine and ametryne;

5 chlorinated aliphatic acid herbicides such as TCA and dalapon;

chlorinated benzoic acid and phenylacetic acid herbicides such as 2,3,6-TBA, dicamba, tricamba, chloramben, fenac, PBA, 2-methoxy-3,6-
10 dichlorophenylacetic acid, 3-methoxy-2,6-dichlorophenylacetic acid, 2-methoxy-3,5,6-trichlorophenylacetic acid and 2,4-dichloro-3-nitrobenzoic acid;

and such compounds as aminotriazole, maleic
15 hydrazide, phenylmercury acetate, endothal, technical chlordane, DCPA, diquat, erbon, DNC, DNBP, dichlobenil, DPA, diphenamide, dipropalin, trifluralin, solan, dicryl, merphos, DMPA, DSMA, MSMA, potassium azide, acrolein, benefin, bensulide, AMS, bromacil, 2-(3,4-
20 dichlorophenyl)-4-methyl-1,2,4-oxazolidine-3,5-dione, bromoxynil, cacodylic acid, CMA, CPMF, cypromid, DCB, DCPA, dichlone, diphenatril, DMTT, DNAP, EBEP, EXD, HCA, ioxynil, IPX, isocil, potassium cyanate, MAA, MAMA, MCPES, MCPP, MH, molinate, NPA, OCH, paraquat, PCP,
25 picloram, DPA, PCA, sesone, terbacil, terbutol, TCBA, alachlor, nitralin, sodium tetraborate, calcium cyanamide, S,S,S-tributylphosphorotrithioate and propanil.

These formulations can be applied to the areas where
30 control is desired by conventional methods. Dust and liquid compositions, for example, can be applied by the use of power-dusters, boom and hand sprayers and spray dusters. The formulations can also be applied from airplanes as a dust or a spray or by rope wick applications. To modify or
35 control growth of germinating seeds or emerging seedlings, dust and liquid formulations can be distributed in the soil to a depth of at least one-half inch below the soil surface

or applied to the soil surface only, by spraying or sprinkling. The formulations can also be applied by addition to irrigation water. This permits penetration of the formulations into the soil together with the irrigation water. Dust compositions, granular compositions or liquid formulations applied to the surface of the soil can be distributed below the surface of the soil by conventional means such as discing, dragging or mixing operations.

The following are examples of typical formulations.

5% dust: 5 parts active compound
 95 parts talc

2% dust: 2 parts active compound
 1 part highly dispersed silicic acid
 97 parts talc

These dusts are formed by mixing the components then grinding the mixture to the desired particle size.

5% granules:
 5 parts active compound
 0.25 part epichlorohydrin
 0.25 part cetyl polyglycol ether
 3.5 parts polyethylene glycol
 91 parts kaolin (particle size 0.3-0.8 mm)

Granules are formed by mixing the active compound with epichlorohydrin and dissolving the mixture in 6 parts of acetone. The polyethylene glycol and cetyl polyglycol ether are then added. The resultant solution is sprayed on the kaolin and the acetone evaporated *in vacuo*.

wetable powders:

- 5 70%: 70 parts active compound
 5 parts sodium dibutylnaphthylsulfonate
 3 parts naphthalenesulfonic acid/phenolsulfonic
 acid/formaldehyde condensate (3:2:1)
 10 parts kaolin
 12 parts Champagne chalk
- 10 40%: 40 parts active compound
 5 parts sodium lignin sulfonate
 1 part sodium dibutylnaphthalenesulfonic acid
 54 parts silicic acid
- 15 25%: 25 parts active compound
 4.5 parts calcium lignin sulfate
 1.9 parts Champagne chalk/hydroxyethyl
 cellulose (1:1)
 1.5 parts sodium dibutylnaphthalenesulfonate
 19.5 parts silicic acid
20 19.5 parts Champagne chalk
 28.1 parts kaolin
- 25 25%: 25 parts active compound
 2.5 parts isooctylphenoxy-polyethylene-ethanol
 1.7 parts Champagne chalk/hydroxyethyl
 cellulose (1:1)
 8.3 parts sodium aluminum silicate
 16.5 parts kieselguhr
 46 parts kaolin
30
- 10%: 10 parts active compound
 3 parts of a mixture of sodium salts of
 saturated fatty alcohol sulfates
 5 parts naphthalenesulfonic acid/formaldehyde
 condensate
35 82 parts kaolin

These wettable powders are prepared by intimately mixing the active compounds with the additives in suitable mixers, and grinding the resulting mixtures in mills or rollers.

5 25% emulsifiable concentrate:

25 parts active substance

2.5 parts epoxidized vegetable oil

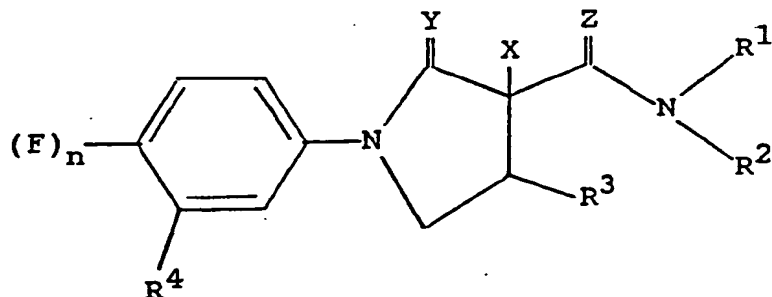
10 parts of an alkylarylsulfonate/fatty alcohol
polyglycol ether mixture

10 5 parts dimethylformamide

57.5 parts xylene

WHAT IS CLAIMED IS:

1. A compound having the formula



in which:

R¹ is a member selected from the group consisting of H, C₁-C₆ alkyl, C₂-C₆ alkenyl, C₂-C₆ alkynyl, C₃-C₆ cycloalkyl, C₁-C₆ alkoxy, phenyl, halo-substituted phenyl, benzyl, halo-substituted benzyl, and C₁-C₆ alkyl substituted with one or more members selected from the group consisting of C₁-C₆ alkoxy, C₁-C₆ alkylthio, phenyl, hydroxyl and cyano, and

R² is a member selected from the group consisting of H and C₁-C₆ alkyl, or

R¹ and R² are combined to form a member selected from the group consisting of C₂-C₆ alkylene and C₂-C₆ alkyleneoxyalkylene;

R³ is a member selected from the group consisting of C₁-C₆ alkyl and C₂-C₆ alkenyl;

R⁴ is a member selected from the group consisting of H, halogen, CH₃, CF₃, CF₂CHF₂, OCF₂CHF₂, OCHF₂, OCF₃, SCH₃, S(O)CH₃, SO₂CH₃, methoxyiminomethyl, methoxyimino-1-ethyl, benzyloxyiminomethyl, and benzyloxyimino-1-ethyl;

n is zero or 1;

X is a member selected from the group consisting of H and halogen;

Y is a member selected from the group consisting of O and S; and

Z is a member selected from the group consisting of O and S.

2. A compound according to claim 1 in which n is zero.

3. A compound according to claim 1 in which R¹ is a member selected from the group consisting of C₁-C₆ alkyl, C₂-C₆ alkenyl, C₂-C₆ alkynyl, C₃-C₆ cycloalkyl, and C₁-C₆ alkyl substituted with C₁-C₆ alkoxy; and R² is a member selected from the group consisting of H and C₁-C₆ alkyl.

4. A compound according to claim 1 in which R¹ is a member selected from the group consisting of C₁-C₆ alkyl, allyl, propargyl and cyclopropyl; and R² is H.

5. A compound according to claim 1 in which R¹ and R² are combined to form a member selected from the group consisting of C₂-C₆ alkylene and C₂-C₆ alkyleneoxyalkylene.

6. A compound according to claim 1 in which R¹ and R² are combined to form a member selected from the group consisting of -(CH₂)₂-O-(CH₂)₂-, -(CH₂)₄-, and -(CH₂)₅-.

7. A compound according to claim 1 in which R³ is C₁-C₆ alkyl.

8. A compound according to claim 1 in which R³ is ethyl.

9. A compound according to claim 1 in which X is a member selected from the group consisting of H and chloro.

10. A compound according to claim 1 in which X is H.

11. A compound according to claim 1 in which Y is O.

12. A compound according to claim 1 in which Z is O.

13. A compound according to claim 1 in which n is zero, R¹ is CH₃, R² is H, R³ is C₂H₅, R⁴ is trifluoromethyl, X is H, Y is O and Z is O.

14. A compound according to claim 1 in which n is zero, R¹ is i-C₃H₇, R² is H, R³ is C₂H₅, R⁴ is trifluoromethyl, X is H, Y is O and Z is O.

15. A compound according to claim 1 in which n is zero, R¹ is allyl, R² is H, R³ is C₂H₅, R⁴ is trifluoromethyl, X is H, Y is O and Z is O.

16. A compound according to claim 1 in which n is zero, R¹ is C₂H₅, R² is H, R³ is C₂H₅, R⁴ is trifluoromethyl, X is H, Y is O and Z is O.

17. A compound according to claim 1 in which n is zero, R¹ is n-C₃H₇, R² is H, R³ is C₂H₅, R⁴ is trifluoromethyl, X is H, Y is O and Z is O.

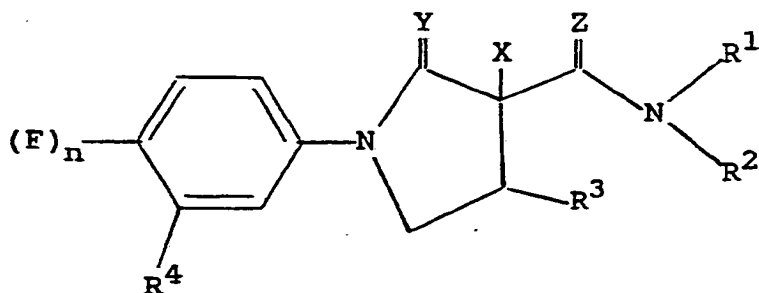
18. A compound according to claim 1 in which n is zero, R¹ is cyclopropyl, R² is H, R³ is C₂H₅, R⁴ is trifluoromethyl, X is H, Y is O and Z is O.

19. A compound according to claim 1 in which n is zero, R¹ is -CH₂CH₂OCH₃, R² is H, R³ is C₂H₅, R⁴ is trifluoromethyl, X is H, Y is O and Z is O.

20. A compound according to claim 1 in which n is zero, R¹ is -CH₂C≡CH, R² is H, R³ is C₂H₅, R⁴ is trifluoromethyl, X is H, Y is O and Z is O.

21. A compound according to claim 1 in which n is zero, R¹ is CH₃, R² is H, R³ is -CH=CH₂, R⁴ is trifluoromethyl, X is H, Y is O and Z is O.

22. An herbicidal composition comprising:
 (a) an herbicidally effective amount of a compound
 having the formula



in which:

R¹ is a member selected from the group consisting of
 H, C₁-C₆ alkyl, C₂-C₆ alkenyl, C₂-C₆ alkynyl,
 C₃-C₆ cycloalkyl, C₁-C₆ alkoxy, phenyl, halo-
 substituted phenyl, benzyl, halo-substituted
 benzyl, and C₁-C₆ alkyl substituted with one or
 more members selected from the group consisting
 of C₁-C₆ alkoxy, C₁-C₆ alkylthio, phenyl,
 hydroxyl and cyano, and

R² is a member selected from the group consisting of
 H and C₁-C₆ alkyl, or

R¹ and R² are combined to form a member selected from
 the group consisting of C₂-C₆ alkylene and C₂-C₆
 alkyleneoxyalkylene;

R³ is a member selected from the group consisting of
 C₁-C₆ alkyl and C₂-C₆ alkenyl;

R⁴ is a member selected from the group consisting of
 H, halogen, CH₃, CF₃, CF₂CHF₂, OCF₂CHF₂, OCHF₂,
 OCF₃, SCH₃, S(O)CH₃, SO₂CH₃, methoxyiminomethyl,
 methoxyimino-1-ethyl, benzyloxyiminomethyl, and
 benzyloxyimino-1-ethyl;

n is zero or 1;

X is a member selected from the group consisting of
 H and halogen;

Y is a member selected from the group consisting of
O and S; and

Z is a member selected from the group consisting of
O and S;

5 and

(b) an herbicidally suitable diluent or carrier.

23. An herbicidal composition according to claim 22 in
which n is zero.

10

24. An herbicidal composition according to claim 22 in
which R¹ is a member selected from the group consisting of
C₁-C₆ alkyl, C₂-C₆ alkenyl, C₂-C₆ alkynyl, C₃-C₆ cycloalkyl,
and C₁-C₆ alkyl substituted with C₁-C₆ alkoxy; and R² is a
15 member selected from the group consisting of H and C₁-C₆
alkyl.

20

25. An herbicidal composition according to claim 22 in
which R¹ is a member selected from the group consisting of
C₁-C₃ alkyl, allyl, propargyl and cyclopropyl; and R² is H.

25

26. An herbicidal composition according to claim 22 in
which R¹ and R² are combined to form a member selected from
the group consisting of C₂-C₆ alkylene and C₂-C₆
alkyleneoxyalkylene.

30

27. An herbicidal composition according to claim 22 in
which R¹ and R² are combined to form a member selected from
the group consisting of -(CH₂)₂-O-(CH₂)₂-, -(CH₂)₄-, and
-(CH₂)₅-.

28. An herbicidal composition according to claim 22 in
which R³ is C₁-C₆ alkyl.

35

29. An herbicidal composition according to claim 22 in
which R³ is ethyl.

30. An herbicidal composition according to claim 22 in which X is a member selected from the group consisting of H and chloro.

5 31. An herbicidal composition according to claim 22 in which X is H.

32. An herbicidal composition according to claim 22 in which Y is O.

10 33. An herbicidal composition according to claim 22 in which Z is O.

15 34. An herbicidal composition according to claim 22 in which n is zero, R¹ is CH₃, R² is H, R³ is C₂H₅, R⁴ is trifluoromethyl, X is H, Y is O and Z is O.

20 35. An herbicidal composition according to claim 22 in which n is zero, R¹ is i-C₃H₇, R² is H, R³ is C₂H₅, R⁴ is trifluoromethyl, X is H, Y is O and Z is O.

25 36. An herbicidal composition according to claim 22 in which n is zero, R¹ is allyl, R² is H, R³ is C₂H₅, R⁴ is trifluoromethyl, X is H, Y is O and Z is O.

37. An herbicidal composition according to claim 22 in which n is zero, R¹ is C₂H₅, R² is H, R³ is C₂H₅, R⁴ is trifluoromethyl, X is H, Y is O and Z is O.

30 38. An herbicidal composition according to claim 22 in which n is zero, R¹ is n-C₃H₇, R² is H, R³ is C₂H₅, R⁴ is trifluoromethyl, X is H, Y is O and Z is O.

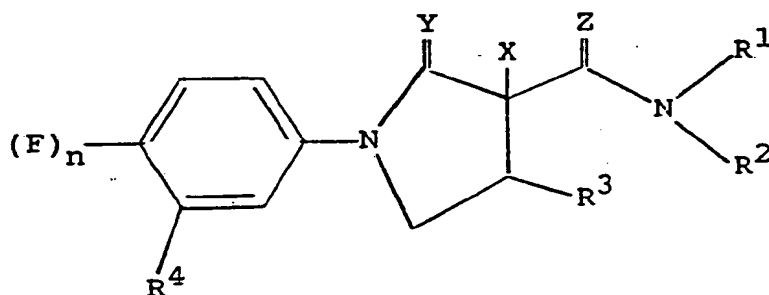
35 39. An herbicidal composition according to claim 22 in which n is zero, R¹ is cyclopropyl, R² is H, R³ is C₂H₅, R⁴ is trifluoromethyl, X is H, Y is O and Z is O.

40. An herbicidal composition according to claim 22 in which n is zero, R¹ is -CH₂CH₂OCH₃, R² is H, R³ is C₂H₅, R⁴ is trifluoromethyl, X is H, Y is O and Z is O.

5 41. An herbicidal composition according to claim 22 in which n is zero, R¹ is -CH₂C≡CH, R² is H, R³ is C₂H₅, R⁴ is trifluoromethyl, X is H, Y is O and Z is O.

10 42. An herbicidal composition according to claim 22 in which n is zero, R¹ is CH₃, R² is H, R³ is -CH=CH₂, R⁴ is trifluoromethyl, X is H, Y is O and Z is O.

15 43. A method of controlling undesirable vegetation comprising applying to said vegetation or to the locus thereof an herbicidally effective amount of a compound having the formula



in which:

30 R¹ is a member selected from the group consisting of H, C₁-C₆ alkyl, C₂-C₆ alkenyl, C₂-C₆ alkynyl, C₃-C₆ cycloalkyl, C₁-C₆ alkoxy, phenyl, halo-substituted phenyl, benzyl, halo-substituted benzyl, and C₁-C₆ alkyl substituted with one or

35 more members selected from the group consisting of C₁-C₆ alkoxy, C₁-C₆ alkylthio, phenyl, hydroxyl and cyano, and

R² is a member selected from the group consisting of H and C₁-C₆ alkyl, or

R^1 and R^2 are combined to form a member selected from the group consisting of C_2-C_6 alkylene and C_2-C_6 alkyleneoxyalkylene;

R^3 is a member selected from the group consisting of C_1-C_6 alkyl and C_2-C_6 alkenyl;

R^4 is a member selected from the group consisting of H, halogen, CH_3 , CF_3 , CF_2CHF_2 , OCF_2CHF_2 , $OCHF_2$, OCE_3 , SCH_3 , $S(O)CH_3$, SO_2CH_3 , methoxyiminomethyl, methoxyimino-1-ethyl, benzyloxyiminomethyl, and benzyloxyimino-1-ethyl;

n is zero or 1;

X is a member selected from the group consisting of H and halogen;

Y is a member selected from the group consisting of O and S; and

Z is a member selected from the group consisting of O and S.

44. A method according to claim 43 in which n is zero.

45. A method according to claim 43 in which R^1 is a member selected from the group consisting of C_1-C_6 alkyl, C_2-C_6 alkenyl, C_2-C_6 alkynyl, C_3-C_6 cycloalkyl, and C_1-C_6 alkyl substituted with C_1-C_6 alkoxy; and R^2 is a member selected from the group consisting of H and C_1-C_6 alkyl.

46. A method according to claim 43 in which R^1 is a member selected from the group consisting of C_1-C_3 alkyl, allyl, propargyl and cyclopropyl; and R^2 is H.

47. A method according to claim 43 in which R^1 and R^2 are combined to form a member selected from the group consisting of C_2-C_6 alkylene and C_2-C_6 alkyleneoxyalkylene.

48. A method according to claim 43 in which R^1 and R^2 are combined to form a member selected from the group consisting of $-(CH_2)_2-O-(CH_2)_2-$, $-(CH_2)_4-$, and $-(CH_2)_5-$.

49. A method according to claim 43 in which R^3 is C_1-C_6 alkyl.

5 50. A method according to claim 43 in which R^3 is ethyl.

51. A method according to claim 43 in which X is a member selected from the group consisting of H and chloro.

10 52. A method according to claim 43 in which X is H.

53. A method according to claim 43 in which Y is O.

15 54. A method according to claim 43 in which Z is O.

55. A method according to claim 43 in which n is zero, R^1 is CH_3 , R^2 is H, R^3 is C_2H_5 , R^4 is trifluoromethyl, X is H, Y is O and Z is O.

20 56. A method according to claim 43 in which n is zero, R^1 is $i-C_3H_7$, R^2 is H, R^3 is C_2H_5 , R^4 is trifluoromethyl, X is H, Y is O and Z is O.

25 57. A method according to claim 43 in which n is zero, R^1 is allyl, R^2 is H, R^3 is C_2H_5 , R^4 is trifluoromethyl, X is H, Y is O and Z is O.

30 58. A method according to claim 43 in which n is zero, R^1 is C_2H_5 , R^2 is H, R^3 is C_2H_5 , R^4 is trifluoromethyl, X is H, Y is O and Z is O.

35 59. A method according to claim 43 in which n is zero, R^1 is $n-C_3H_7$, R^2 is H, R^3 is C_2H_5 , R^4 is trifluoromethyl, X is H, Y is O and Z is O.

60. A method according to claim 43 in which n is zero, R¹ is cyclopropyl, R² is H, R³ is C₂H₅, R⁴ is trifluoromethyl, X is H, Y is O and Z is O.

5 61. A method according to claim 43 in which n is zero, R¹ is -CH₂CH₂OCH₃, R² is H, R³ is C₂H₅, R⁴ is trifluoromethyl, X is H, Y is O and Z is O.

10 62. A method according to claim 43 in which n is zero, R¹ is -CH₂C≡CH, R² is H, R³ is C₂H₅, R⁴ is trifluoromethyl, X is H, Y is O and Z is O.

15 63. A method according to claim 43 in which n is zero, R¹ is CH₃, R² is H, R³ is -CH=CH₂, R⁴ is trifluoromethyl, X is H, Y is O and Z is O.

INTERNATIONAL SEARCH REPORT

International Application No. **PCT/US 89/05402**

I. CLASSIFICATION OF SUBJECT MATTER (In several classification symbols apply, indicate all) *

According to International Patent Classification (IPC) or to both National Classification and IPC

IPC5: C 07 D 207/277, A 01 N 43/36

II. FIELD SEARCHED

For the documents searched:

Classification of:

For the documents searched:

IPC5 C 07 D; A 01 N

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III. DOCUMENTS CONSIDERED TO BE RELEVANT *

Category * Citation of Document * with indication, where appropriate, of the relevant passages ** Relevant to Claim No. **

A US, A, 3136620 (HARRY C. BUCHA ET AL.) 1-63
 9 June 1964,
 see the whole document

A CH, A5, 618682 (CIBA-GEIGY AG) 15 August 1980, 1-63
 see the whole document

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IV. CERTIFICATION

Date of the actual completion of the international search

2nd March 1990

Date of Mailing of this International Search Report

21. 03. 90

International Searching Authority:

EUROPEAN PATENT OFFICE

Signature of Authorized Officer

T.K. WILLIS

**ANNEX TO THE INTERNATIONAL SEARCH REPORT
ON INTERNATIONAL PATENT APPLICATION NO. PCT/US 89/05402**

SA 32936

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The members are as contained in the European Patent Office EDP file on 08/11/89
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Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US-A- 3136620	09/06/64	NONE	
CH-A5- 618682	15/08/80	NL-A- 7612152	10/05/77
		FR-A-B- 2330318	03/06/77
		BE-A- 848015	05/05/77
		DE-A- 2650604	12/05/77
		AU-D- 19350/76	11/05/78
		AT-A- 344755	10/08/78
		US-A- 4129573	12/12/78
		JP-A- 52061226	20/05/77
		GB-A- 1563835	02/04/80
		CA-A- 1079289	10/06/80
		AU-A- 511853	11/09/80
		SE-A- 7612365	08/05/77

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